



TRIM[®] TC 233

Lubricity Additive

GENERAL DESCRIPTION

TRIM[®] TC 233 is a dual-purpose additive which is used in synthetic (e.g., TRIM[®] C270, C275, etc.) and some semisynthetic (e.g., TRIM[®] SC230, SC235, etc.) coolants. It can increase lubricity for operations such as drilling or tapping. At fluid temperatures above 95°F (35°C), it will act as an anti-foam.

APPLICATION GUIDELINES

- In synthetic and semisynthetic coolants, add rates of 1%-3% may be effective in reducing friction in operations such as drilling or tapping.
- If fluid temperature is above 95°F (35°C), TC 233 will act as an anti-foam. The add rate for use as an anti-foam is 0.1%-0.5%.
- Typical running time between additions of TC 233 is two to four weeks.

HEALTH & SAFETY

- See the most recent SDS at 2trim.us/s/?i=1100-en-US-US.



TECHNICAL ASSISTANCE

- For additional product applications information including performance optimization, please contact your Master Chemical Authorized Distributor at 2trim.us/distributors.php, your District Sales Manager, the Tech Line at 1-800-537-3365, or visit our web site at www.masterchemical.com.
- Packaging: North America – 1-gallon container, 5-gallon pail, 54-gallon drum.
- Europe/Asia - 20-litre pail

PHYSICAL PROPERTIES (TYPICAL DATA)

Form	Liquid	Flash Point	340°F (171°C) (PMCC)
Color	Yellow	Specific Gravity (H ₂ O=1)	1.031
Odor.....	Mild	pH of concentrate (as a range)	5.5-7.0

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